## Claims

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- 1. A method for purifying recombinant human FSH or an FSH variant comprising the steps of subjecting FSH to:
  - (1) ion exchange chromatography;
  - (2) immobilised metal ion chromatography; and
  - (3) hydrophobic interaction chromatography (HIC).
- The method of claim 1, wherein the ion exchange chromatography is carriedout with a strong anion exchange resin.
  - 3. The method of claim 2, wherein the anion exchange resin is Q Sepharose FF, or a resin having similar properties.
- 15 4. The method of any one of claims 1 to 3, wherein the ion exchange chromatography is carried out using borate buffer as eluent.
  - 5. The method of claim 4, wherein the borate buffer is at a pH of at or about 8.5.
- 20 6. The method of any one of claims 1 to 5, wherein the immobilised metal ion chromatography is carried out with a resin having tridentate chelating groups.
  - 7. The method of claim 6, wherein the chelating groups are iminodiacetic acid.
- 25 8. The method of any one of claims 1 to 7, wherein the immobilised metal ion chromatography is carried out with chelating Sepharose FF, or a resin having similar properties.
- 9. The method of any one of claims 1 to 8, wherein the immobilised metal ion chromatography is carried out with a metal ion selected from Cu<sup>2+</sup>, Zn<sup>2+</sup>, Ni<sup>2+</sup>, Ca<sup>2+</sup>, Mg<sup>2+</sup> and Co<sup>2+</sup>.
  - 10. The method of any one of claims 1 to 8, wherein the immobilised metal ion chromatography is carried out with Cu<sup>2+</sup>.

- 11. The method of any one of claims 1 to 10, wherein the immobilised metal ion chromatography is carried out using ammonium acetate as eluent.
- 12. The method of claim 11, wherein the ammonium acetate buffer has a pH of at or about 9.
  - 13. The method of any one of claims 1 to 12, wherein the hydrophobic interaction chromatography (HIC) is carried out using Phenyl Sepharose FF HS, or a resin having similar characteristics.

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- 14. The method of any one of claims 1 to 13, wherein the hydrophobic interaction chromatography is carried out using ammonium acetate (50 mM) /ammonium sulphate (0.25 M) as eluent.
- 15. The method of any one of claims 1 to 14, comprising a second step of ion exchange chromatography (2a), carried out after the step of immobilised metal ion chromatography, and before the step of hydrophobic interaction chromatography (HIC).
- 20 16. The method of claim 15, wherein the second step of ion exchange chromatography is carried out using a weak anion exchange resin.
  - 17. The method of claim 16, wherein the weak anion exchange resin is DEAE Sepharose FF resin, or a resin having similar properties.

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- 18. The method of any one of claims 1 to 17, further comprising a step of reverse phase chromatography (4), carried out after the step of hydrophobic interaction chromatography (HIC).
- 30 19. The method of claim 18, wherein the reverse phase chromatography is carried out using Source 30 RPC as resin, or a resin having similar characteristics.
  - 20. The method of claim 19, wherein the reverse phase chromatography is carried out using ammonium acetate (50 mM, pH at or about 7.6) with 20% (v/v) 2-propanol.

- 21. The method of claim 18, 19 or 20, comprising a step of ultrafiltration (5), carried out after the step of reverse phase chromatography.
- 22. A method for purifying human recombinant FSH comprising the steps of subjecting FSH to:
  - (0) ultrafiltration;

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- (1) anion exchange chromatography on Q Sepharose FF with at or about 50 mM borate, at or about 0.13 M NaCl, pH at or about 8.5 as eluent;
- (2) subjecting the eluate of step (1) to a step of immobilised metal ion affinity chromatography on chelating Sepharose ff, with Cu<sup>++</sup> as metal ion, and at or about 0.75 M ammonium acetate pH at or about 9 as eluent;
- (2a) subjecting the eluate of step (2) to a step of anion exchange chromatography on DEAE Sepharose FF, with at or about 0.11 M Ammonium acetate, pH at or about 8.5 as eluent;
- (3) subjecting the eluate of step (2a) to a step of hydrophobic interaction chromatography on Phenyl Sepharose FF HS with at or about 50 mM ammonium acetate, at or about 0.25 M ammonium sulphate, pH at or about 8.25 as eluent;
- (4) subjecting the eluate of step (3) to a step of reverse phase chromatography on Source 30 RPC, with at or about 50 mM ammonium acetate, pH at or about 7.6, with at or about 20% of 2-propanol (v/v);
  - (5) subjecting the eluate of step (4) to a step of ultrafiltration; and
  - (6) subjecting the retentate of step (5) to a step of nanofiltration.
- 25 23. A purified recombinant human FSH or FSH variant, obtained by the process of any one of claims 1 to 22.
  - 24. A pharmaceutical composition comprising human FSH or FSH variant according to claim 23.